

DESIGN <i>BW</i>	DRAWN BY <i>FE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BBY</i>	APPROVED <i>BW</i>	DRAWING NO. DSI 9096
DATE 97.12.02		TITLE MODIFIED HELI-UTILITY BASKET
A	97.12.02	SCALE NTS

## DART SERVICE INSTRUCTION

TO AMEND INSTALLATION DRAWING D350-607 REV E

STA: SH94-14

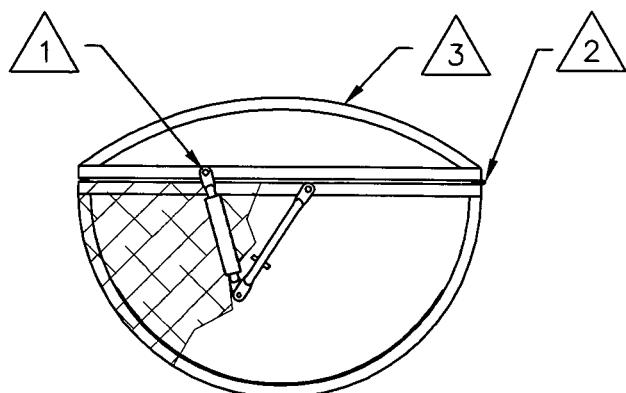
STC: SR00213NY

### BASKET LID MODIFICATION PROCEDURE

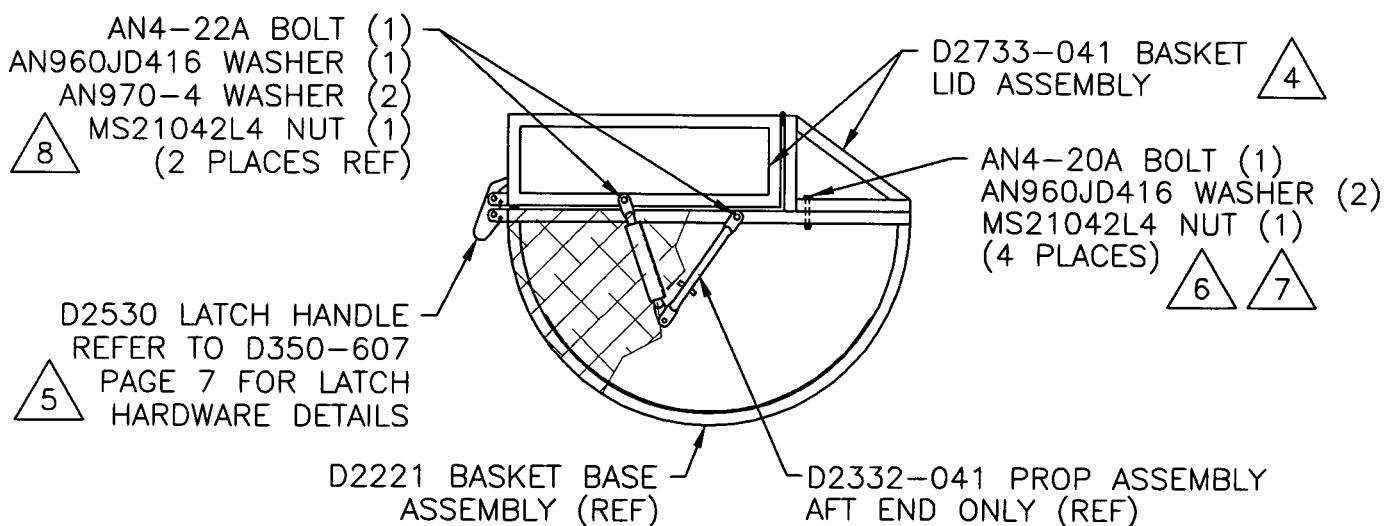
- 1 REMOVE LID BOLT FROM PROP ASSEMBLY AND SAVE HARDWARE
- 2 REMOVE PIN FROM OLD HINGE
- 3 REMOVE OLD BASKET LID D2512
- 4 INSTALL NEW BASKET LID D2733-041
- 5 ALIGN NEW LID TO ENSURE PROPER OPERATION OF LATCH
- 6 TRANSFER DRILL 4 HOLES Ø0.257 ('F' DRILL) TO BASE
- 7 BOLT NEW LID TO EXISTING BASKET BASE USING SPECIFIED HARDWARE
- 8 ATTACH PROP ARM TO NEW LID WITH EXISTING HARDWARE

NOTE: NO CHANGES TO THE WEIGHT AND BALANCE TABLE ARE REQUIRED FOR THIS MODIFICATION

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SECTION C-C  
ORIGINAL BASKET LID



SECTION C-C  
MODIFIED BASKET LID